8.
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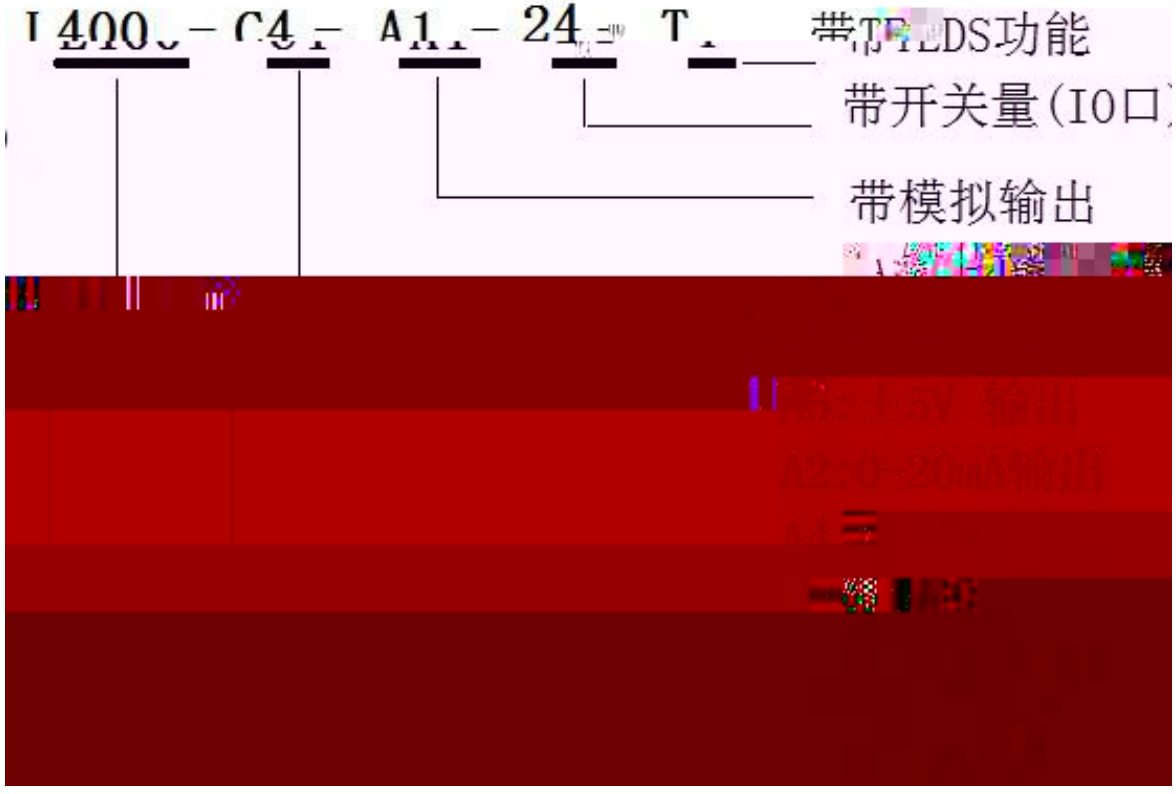
±

±

-20

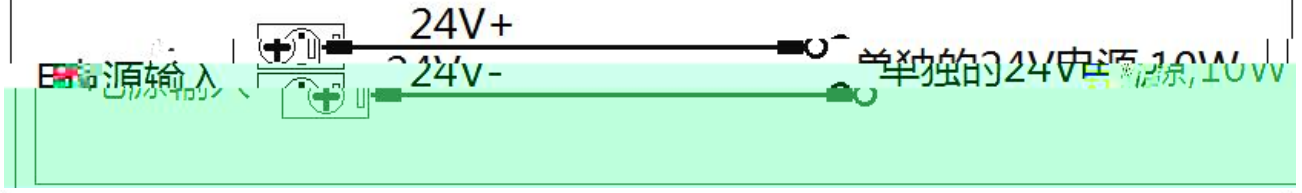
3.

3.1.

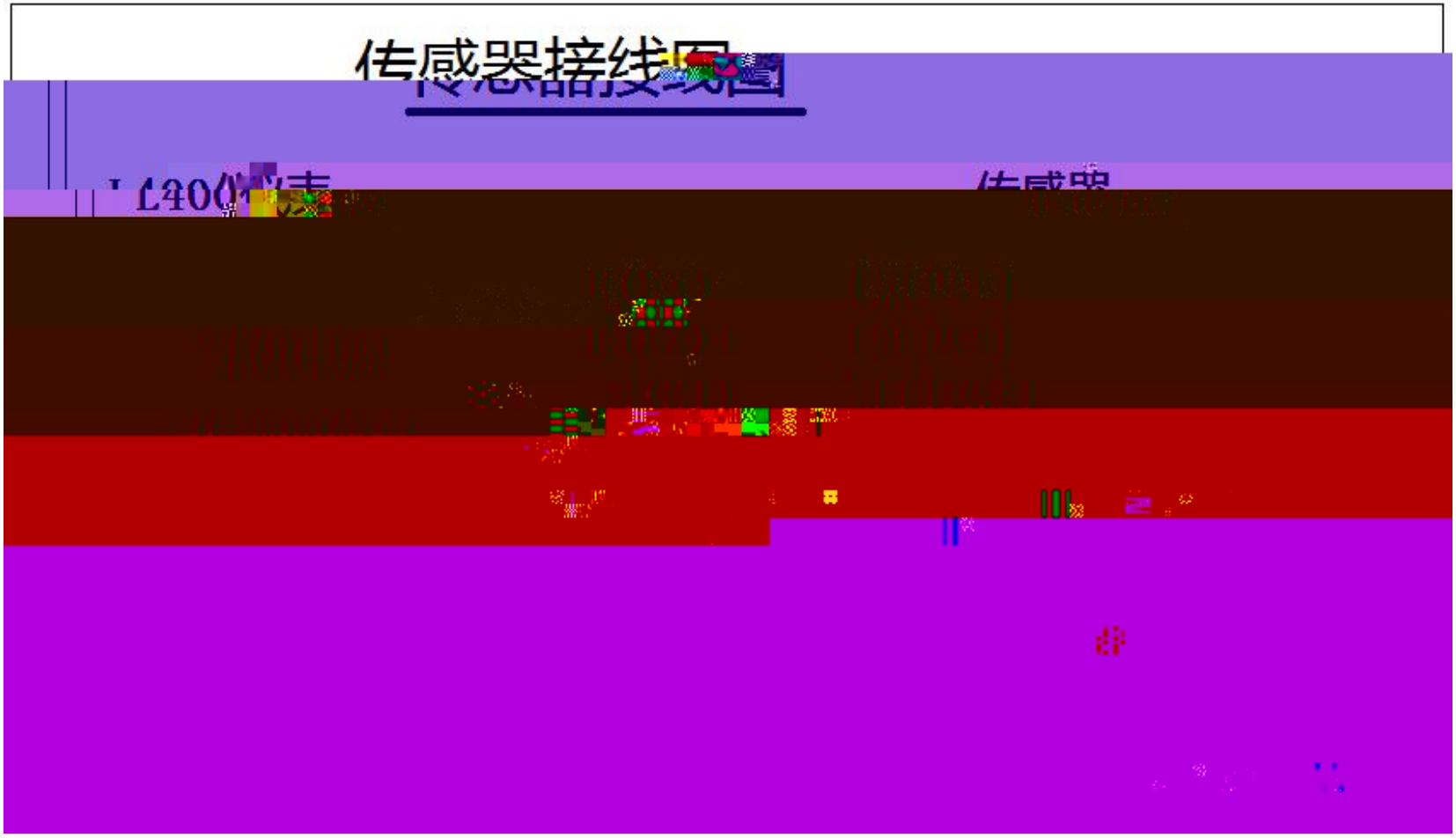


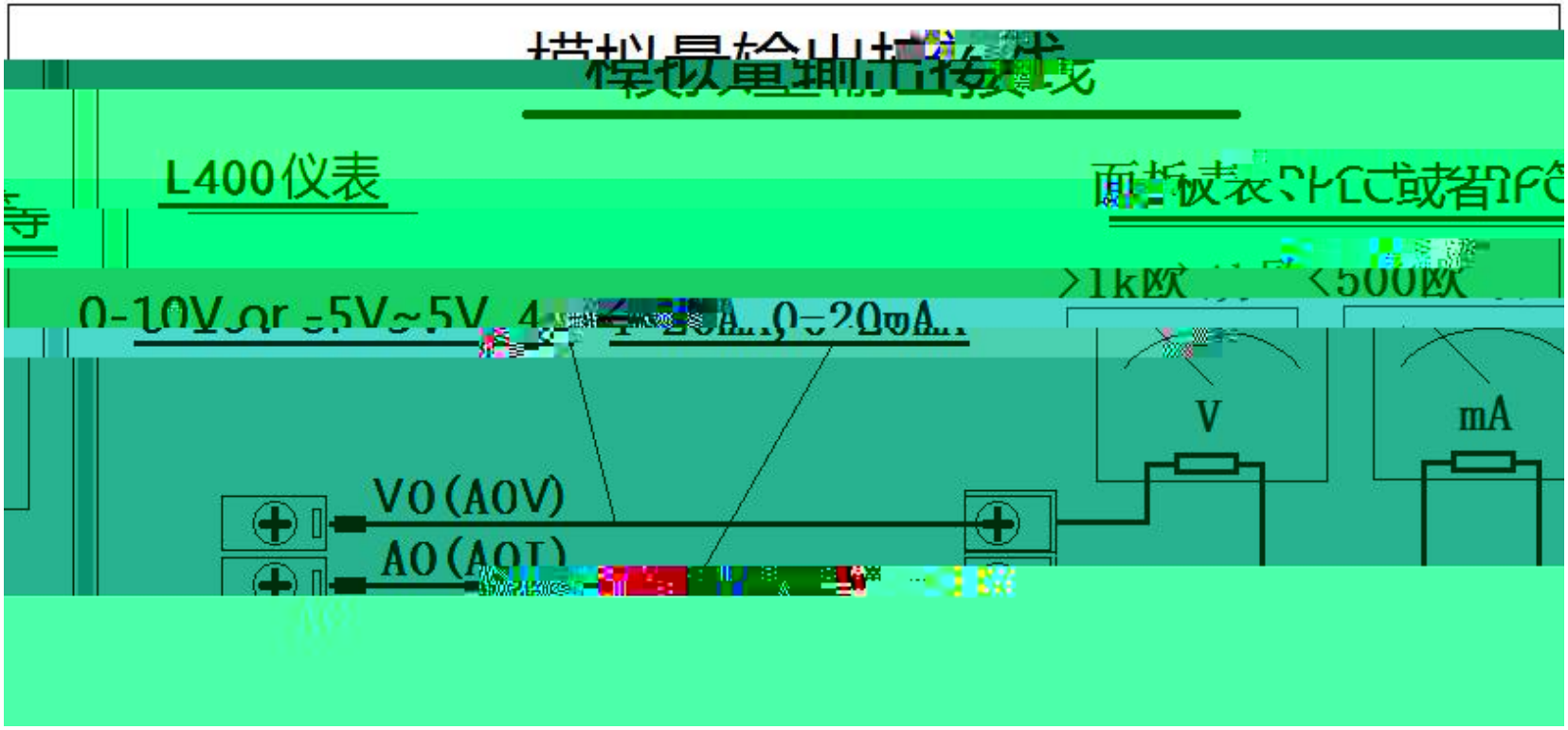
电源接线

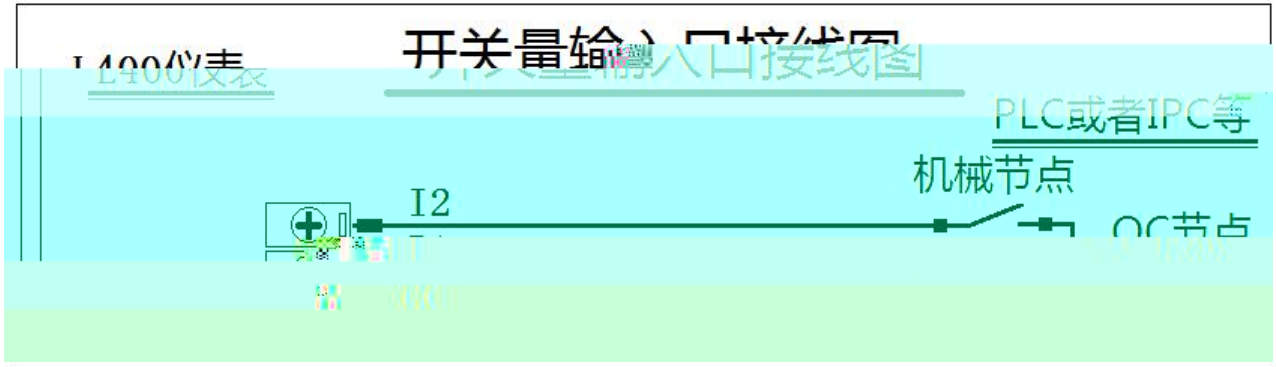
L400仪表



RS485通讯部分接线图

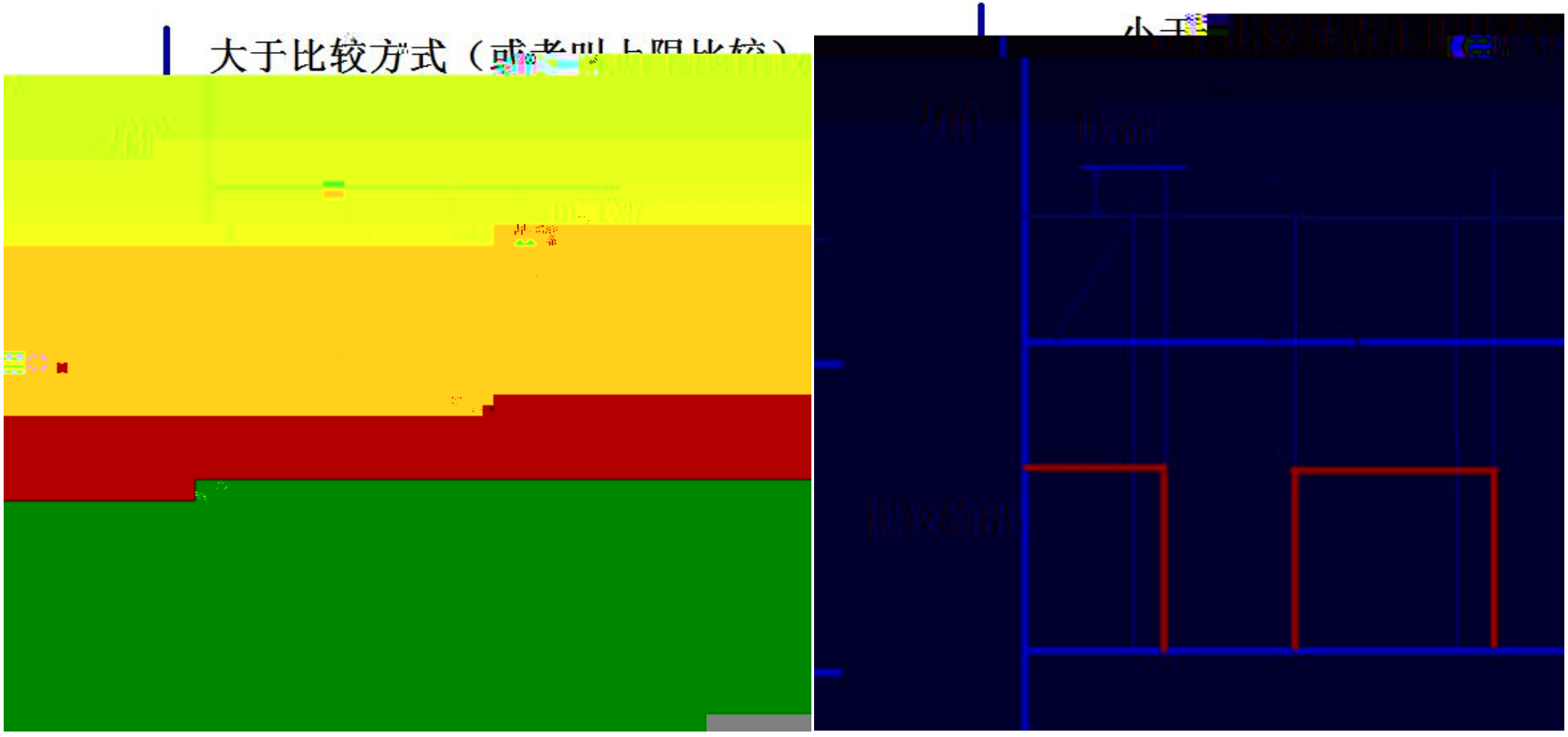

传感器接线图

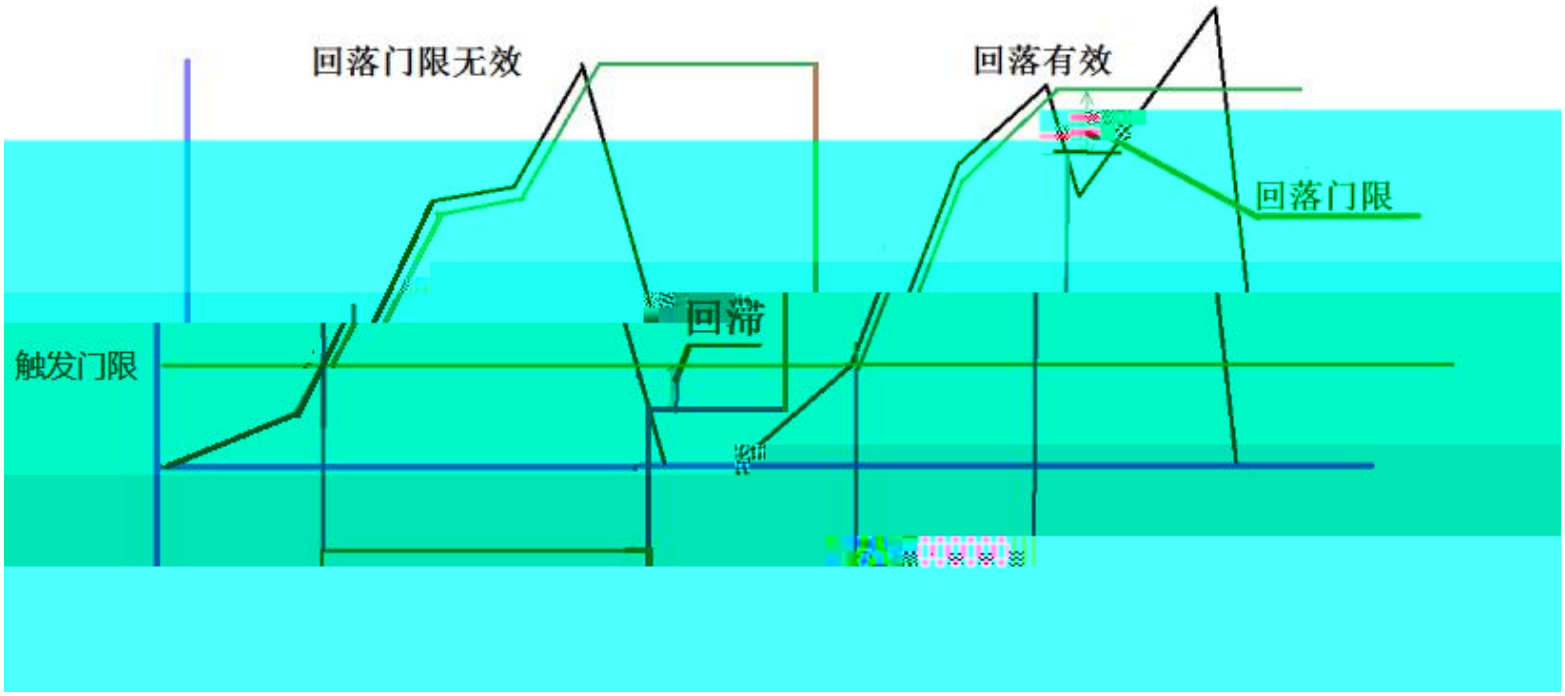

L400仪表
V
mA
VO(AOV)
AO(AOI)


开关量输入口接线图
PLC或者IPC等
机械节点
I2


开关量输出接PLC

4.




回落门限无效
回落有效
回落门限
回滞
触发门限

ê È

“ ”

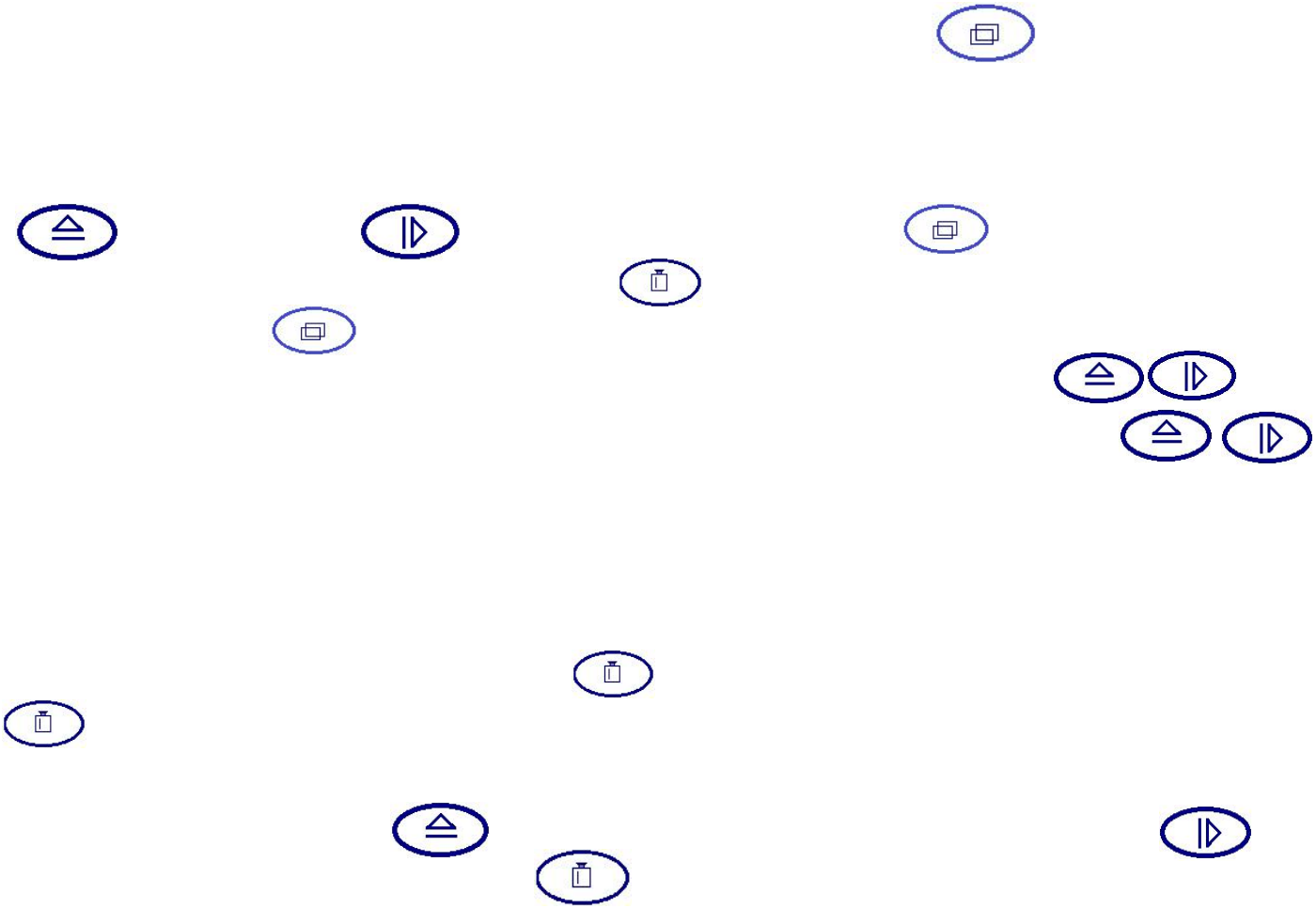
5.


开关量输出状态
开关量输入状态
K1参数
(长按)
K1+K2长按进入按
K2标定(长按)
K3加1
K4右移或清零
测试
副显示
123456
1234567890
稳定状态
零位状态
当前单位

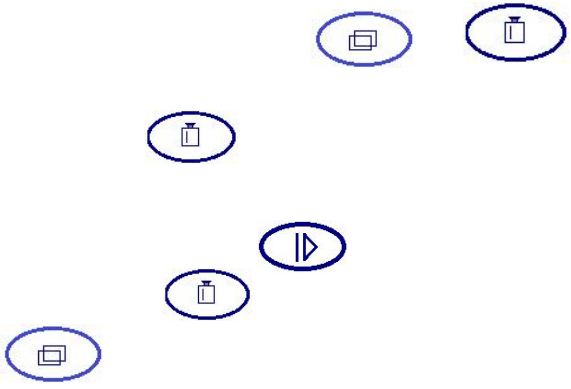
待机画面




长按K1进入参数修改(2S)
使用K3,K4输入密码
修改当前
修改结束，非出参数
长按K1+K2进入接口测试
按K2进入开关量测试
按K3当前位“+1”
按K4当前位右移
见“5.6接口测试”
按K3当前位“+1”
按K4当前位右移
见“5.6接口测试”



“ ”



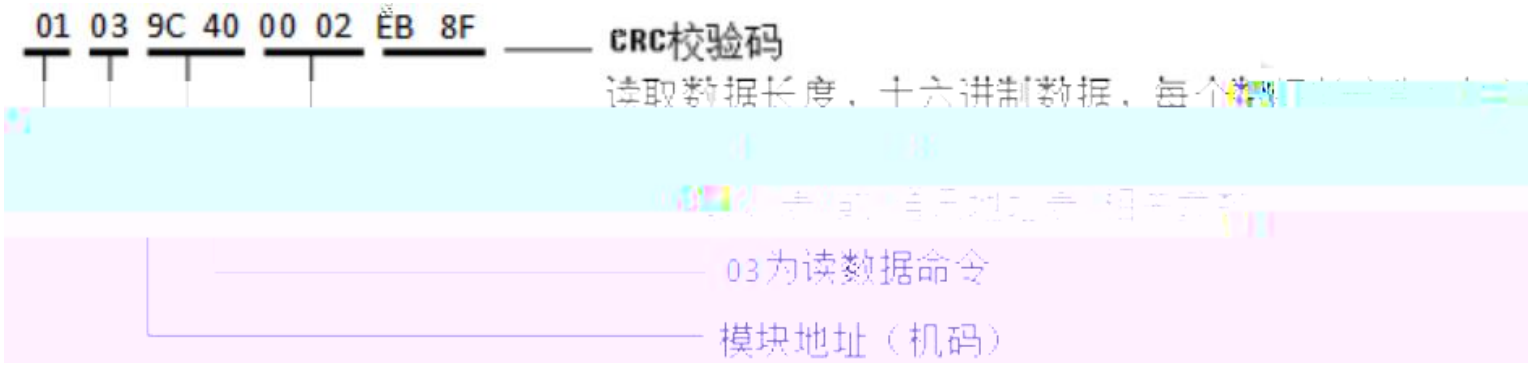


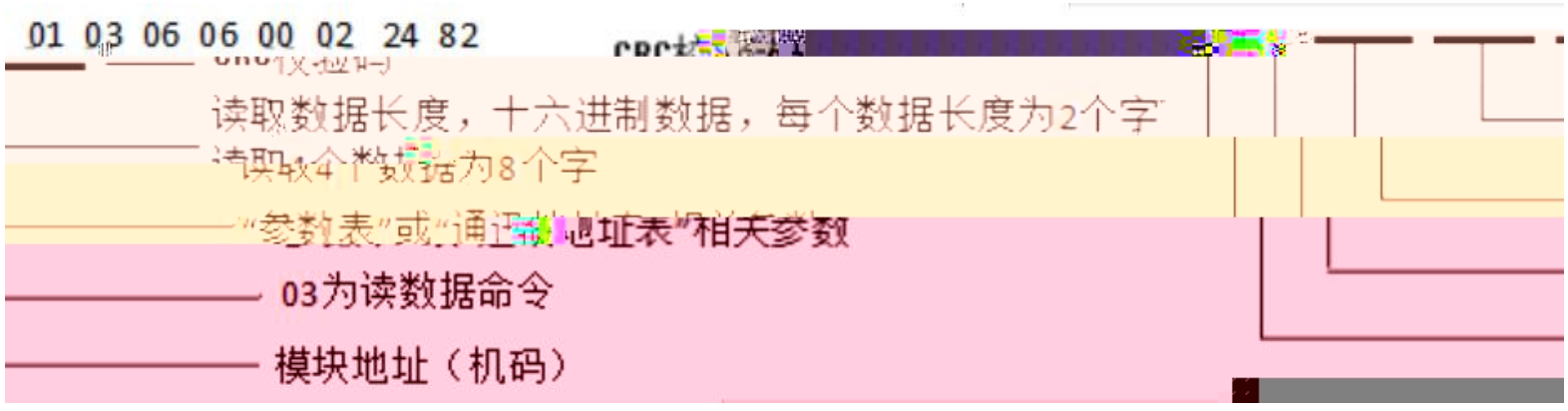
6.

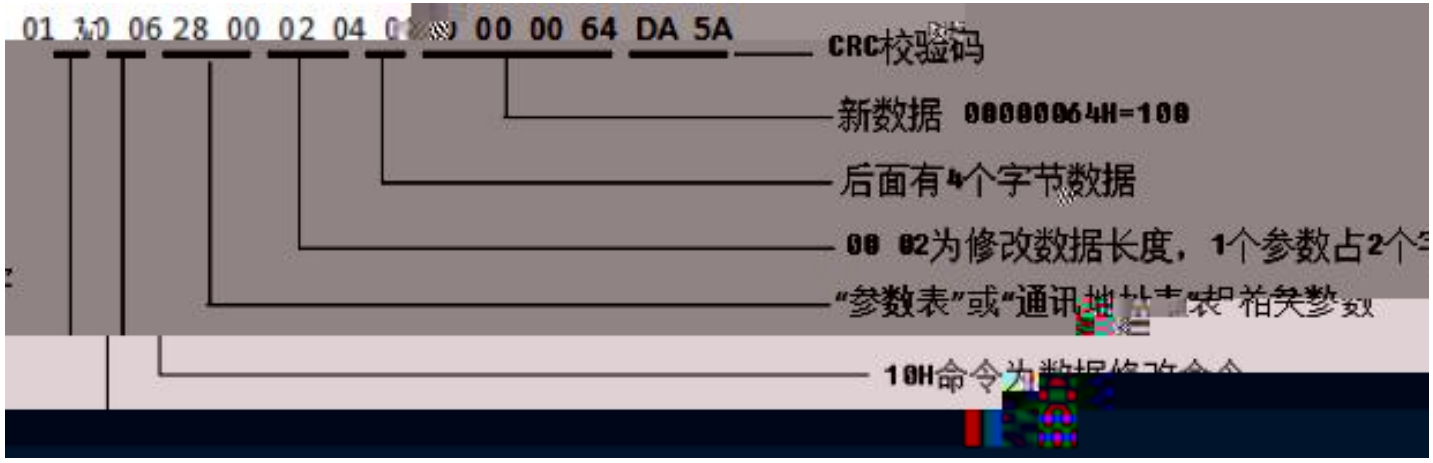
“ ”

“

”

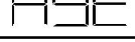
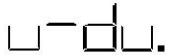

01 03 9C 40 00 02 EB 8F
CRC校验码
03为读数据命令
模块地址（机码）

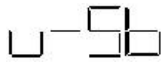

01 03 06 06 00 02 24 82
读取数据长度，十六进制数据，每个数据长度为2个字
03为读数据命令
模块地址（机码）


00 00 64 DA 5A
CRC校验码
新数据 00000064H=100
后面有4个字节数据
00 02为修改数据长度，1个参数占2个
“参数表”或“通讯地址表”相关参数
10H命令为数据修改命令

7.

ŋ̈ o Ŏ

		1	2		
1 (0x0)		(1.000)	(2.000)	-99.999-- 999.999	22 23
2 (0x2)		(2.000)	(1.000)		
3 (0x4)		(3.000)			
4 (0x6)		(0.000)			
5(0x8)		(0.020)	(0.100)	0-50.000	
6				00.100	
9 (0x10)		(0001)		0-111	1 0
10 (0x12)		0.100	(0.200)	-99.999-9 99.999	1
11 (0x14)			(0.020)	0-999.999	

12 (0x16)			(10)	1-1000	
13 (0x18)		(0.100)		0-1.000	22 23
14 (0x1a)		(005)		0-100d	
15 (0x1c)		(0.500)		0.001-5.000	
16 (0x1e)		(02)		0-20d	
17 (0x20)		(008)		1-200	
18 (0x22)			(1.000)	0-10.000	
19 (0x24)		(1.00)		0-10.000	
20 (0x26)		(0001)	0-1711	0: 1: 1: 2: 4: 2 1: 0: 1: 0:	

22 (0x2a)	(kg)	1-6	

32 (0x3e)		(0)N 8 2	0-3	0=N 8 2 1=E 7 1 2=O 71 3-N 8 1
33 (0x40)		(4)19200	0-7 1200 2400 4800 9600 19200 38400 57600 115200	
34 (0x42)		(001)	0-128	
35 (0x44)		(0.10)	0.01-12.00s	
41 (0x)		NO		
46 (0x5a)		( )(1000)	-50000-50000	
47 (0x5c)		(50000)	10-999999	
48 (0x5e)		(2.0000)	0.5-10.0000mv/V	
49 (0x60)		ADC1 (608000)	20000-999999	
50 (0x62)		ADC0 (00)	-10000-10000	

51 (0x64)		(10.000)	0.1-999.999	( )
52 (0x66)	DA0 (0)		0-4095	
53 (0x68)	DA1 (3900)		100-4095	
55 (0x6c)	TEDS (no)		No/YES	NO- YES-
56 (0x6e)	SIG0 (0)		-10000-10000	
57 (0x6e)		(0)	0-1	0- 1-
58 (0x72)		(0)	0011-0015 0040= 0041= 0042= 0043=	1-5
59 (0x74)				

72 (0x8e)		1.0000		
73 (0x90)		10.000		2
74 (0x92)		1.0000		
75 (0x94)		10.000		
76 (0x96)		1.0000		
77 (0x98)		10.000		
78 (0x9a)		1.0000		
79 (0x9c)		10.000		
80 (0x9e)		1.0000		

1

( )

( )

1 1 df-i=1

1 df-o=210 1

2 3

0= 1 1= 2 2= 3 3=

4= 5= 6= 7= 8=

0= 1= 2=

2

“ ”

8.

0Modbus-RTU 03 0x10

R W long ulong float

( )				
0-118(0-0x76)		Float	=(-1)*2	RW
512-610(0x200-262)		Float		R
1024-1142 (0x400-478)		Long	0-118 Long	RW
1536-1634 (0x600-662)		Long	512-610 Long	R
1542(0x606)	( )	Long		R
1636(0x664)	AD	Long		R
1638(0x666)	DA	Long	0	RW
1640(0x668)		Long		R

1642(0x66a)	Long		RW
		0	
1576(0x628)	Long		RW
1578(0x62a)			

40016(0x9c50)		Long		RW
40018(0x9c52)	AD	Long		R
40020(0x9c54)		Long		RW
40022(0x9c56)	1	Long	“7. ” 1	RW
40024(0x9c58)	2	Long		RW
40026(0x9c5a)	3	Long		RW
40030(0x9c5e)	1	Long	“7. ” 5	RW
40038(0x9c66)		Long	“7. ” 9	RW

1

1578(0x62a)

100

1(0x1)		
10(0xa)		
12(0xc)		0

10.

11.

①
②
③
④
⑤